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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/650,202	08/28/2003	Chi-Mou Ni	GP-302964	7155
7590	02/08/2006		EXAMINER	
LAURA C. HARGITT General Motors Corporation Legal Staff P.O. Box 300 Mail Code 482-C23-B21 Detroit, MI 48265-3000			BONK, TERESA	
			ART UNIT	PAPER NUMBER
			3725	
			DATE MAILED: 02/08/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)	
	10/650,202	NI ET AL.	
	Examiner	Art Unit	
	Teresa M. Bonk	3725	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

1) Responsive to communication(s) filed on _____.
 2a) This action is **FINAL**. 2b) This action is non-final.
 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

4) Claim(s) 1-24 is/are pending in the application.
 4a) Of the above claim(s) ____ is/are withdrawn from consideration.
 5) Claim(s) ____ is/are allowed.
 6) Claim(s) 1-24 is/are rejected.
 7) Claim(s) ____ is/are objected to.
 8) Claim(s) ____ are subject to restriction and/or election requirement.

Application Papers

9) The specification is objected to by the Examiner.
 10) The drawing(s) filed on 28 August 2003 is/are: a) accepted or b) objected to by the Examiner.
 Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
 Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 a) All b) Some * c) None of:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

1) Notice of References Cited (PTO-892)
 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)
 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
 Paper No(s)/Mail Date _____.
 4) Interview Summary (PTO-413)
 Paper No(s)/Mail Date. _____.
 5) Notice of Informal Patent Application (PTO-152)
 6) Other: _____.

DETAILED ACTION

Specification

1. The disclosure is objected to because of the following informalities: The examiner believes the disclosure on page 9, lines 5-6, “a tubular blank or member 10,” should be either reference sign 69 or 70 as Figure 2 shows. Appropriate correction is required.

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-24 are rejected under 35 U.S.C. 102(b) as being anticipated by Marando et al. (US Patent 6,016,603). Marando et al. discloses a method of progressive (“two-stage process,” Column 1, line 14) hydroforming having the following steps: including providing a metal tubular member (tube 10) with a generally circular cross-section shape (See Figure 2); bending the tubular member to a predetermined position prior to hydroforming (Column 4, lines 65-67); positioning the tubular member between open die halves (die sections 12 and 13) mating with one another to define a first tubular cavity portion (12a and 13a) in a first stage; progressively closing the die halves to progressively deform the tubular member within the first tubular cavity portion (Column 4, lines 59-62); applying at least nominal internal hydraulic pressure to the tubular member (“filled with a pressurized fluid”, Column 2, line 50); increasing

the hydraulic pressure to expand and conform the tubular member to the first tubular cavity portion in the first stage (“the pressure of the fluid is increased to a magnitude where the closed channel structural member is expanded or otherwise deformed outwardly into conformance with the die cavity,” Column 2, lines 52-55)

separating the die halves; removing the expanded tubular member from the first tubular cavity portion, (“the preliminarily expanded tube 10 disposed within the second hydroforming die 15, Column 5, lines 54-55); positioning the expanded tubular member between open halves (die sections 16 and 17) mating with one another to define a second tubular cavity portion (16a and 17a) in the second stage; progressively closing the die halves to progressively deform the expanded tubular member within the second tubular cavity portion (Column 5, lines 59-61); increasing the hydraulic pressure to expand and conform the expanded tubular member to the second tubular cavity portion in the second stage (Column 2, lines 52-55 and Column 6, lines 20-22);

expanding at least one portion of the tubular member and expanded tubular member to have a size greater than a diameter of a remainder of the tubular member (See Figure 3); expanding at least one portion of the tubular member to have a cross-sectional shape different from a cross-sectional shape of the remainder of the tubular member (See Figure 7 and column 6, lines 1-4); the finished tubular member is integral, unitary, and one-piece (See Figures 1 and 3, “unitize,” Column 1, line 27).

Conclusion

3. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure and further shows the state of the art:

US Patent 5,890,387; US Patent 6,386,009; US Patent 6,122,948; US Patent 6,241,310;

US Patent 6,766,678; US Patent 6,510,720

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Teresa M. Bonk whose telephone number is (571) 272-1901.

The examiner can normally be reached on M-F 7:30AM - 5PM with alternating Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Derris Banks can be reached on (571) 272-4419. The fax phone number for the organization where this application or proceeding is assigned is 571-273-9900.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Teresa M. Bonk
Examiner
Art Unit 3725



DERRIS H. BANKS
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 3700